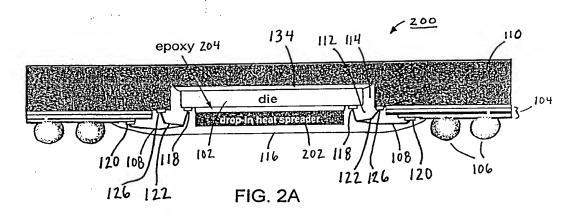


FIG. 1B



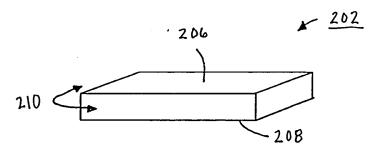


FIG. 2C

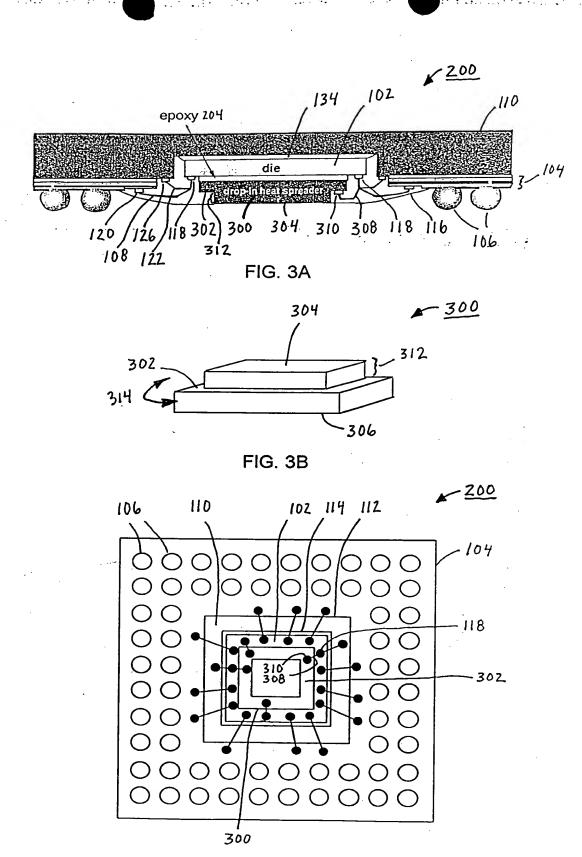
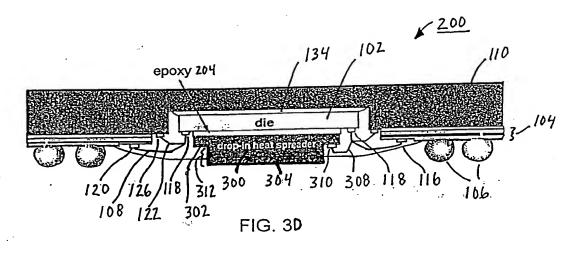


FIG. 3C



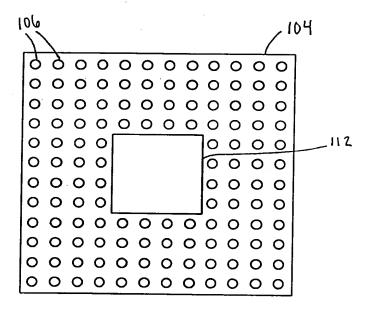
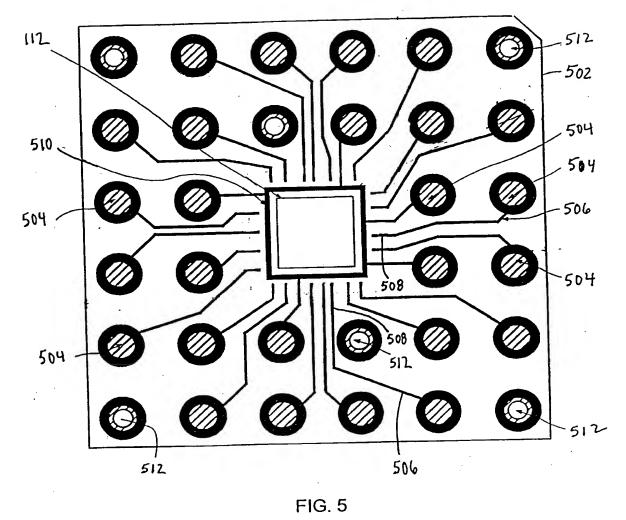


FIG. 4



602

a substrate is provided that has a first surface and a second surface, wherein the substrate has a central window-shaped aperture that extends through the substrate from the first substrate surface to the second substrate surface

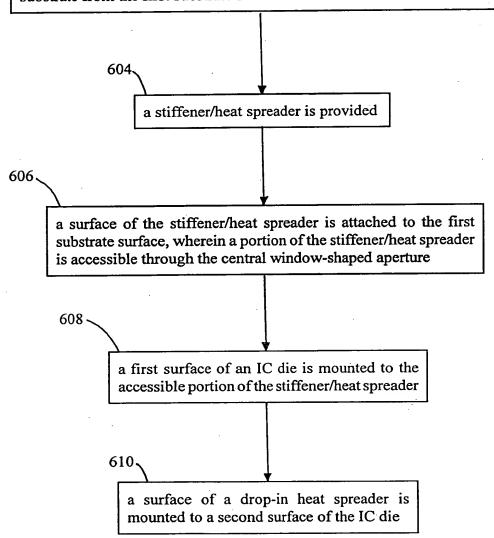


FIG. 6